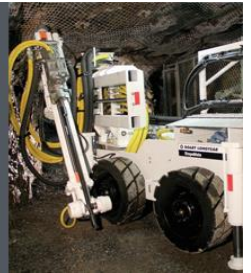




STOPEMATE™ HX RECOMMENDED SPARES LIST

The following spare kits are recommended to help maximize your drilling up-time. Please contact your Boart Longyear sales representative for more information.



Drill Serial Number Range: STOPEMATE-2000-XXX thru current

For Drill Build: DRILL MODULE, STOPEMATE (3547426)
 Document Number: 5405369 Rev. B
 Effective Date: 22-Apr-2016

KIT SUMMARY

Level	1	2	3	Description	QTY	For Base Drill / Option
1	5400199			KIT, BASIC STOPEMATE SPARES	1	Basic Drill Assembly (3546928)
1	5400198			KIT, CENTRALIZER SPARES	1	
1	3543394			KIT, CONTROL VALVE SPARES	1	Pneumatic Drill Control Valve
1	5400197			KIT, LUBRICATOR SPARES	1	
1	5605049			KIT, S36IR ROCKDRILL SPARES	1	S36 IR ROCKDRILL

OPTIONS

1	5609080			ROCKDRILL S36 IR	1	SPARE ROCKDRILL
1	450212			STRIKING BAR, R32	10	
1	450266			STRIKING BAR, HM38	10	
1	450010			STRIKING BAR, HM45	10	
1	5602418			PISTON, CENTRALIZER 32MM	2	
1	5602419			PISTON, CENTRALIZER 38MM	2	

Level 1 - Part numbers to order for a complete kit.

Level 2 & 3 - Part numbers represent the items included in complete kits. They are also available for individual purchase. (Some exceptions apply)

SPARES FOR BASIC DRILL ASSEMBLY - DETAIL

Level	1	2	3	Description	QTY	For Base Drill / Option
1	5400199			KIT, BASIC STOPEMATE SPARES	1	Basic Drill Assembly (3546928)
2		3670064		PUMP, HYD	1	
2		3670202		KIT, AIR FILTER REPAIR	1	
2		3670216		ELEMENT, HYD RETURN FILTER	2	
2		3670230		KIT, SEAL 1 SECTION VALVE	1	
2		322020035		LEVER	1	
2		322020036		LEVER, BOX	1	
2		322050242		KIT, HYD CYLINDER SEAL	1	
2		322050254		BEARING, SPHERICAL 30MM ID	2	
2		322050341		KIT, HYD CYLINDER SEAL	1	
2		335214300		CIRCLIP, (30793)	4	
2		342200036		ELEMENT, AIR FILTER	1	
1	5400198			KIT, CENTRALIZER SPARES	1	
2		5603216		NUT, M16 X 2 NYLOCK	2	
2		5601562		WASHER, SPRING DISC	2	
2		5601903		WASHER, COPPER	4	
2		5603050		CYLINDER, CENTRALIZER	2	
2		5603786		O-RING	4	
2		5603123		O-RING	2	
2		5603788		O-RING	4	
2		5602446		SLEEVE, CYLINDRICAL	2	
2		5603738		SEAL, PACKING HAT	2	
2		5603791		O-RING	2	
2		5603210		NUT, M10 X 1.5 NYLOCK	12	
2		5607190		STUD, M10	12	
2		5602566		WASHER, TABBED	6	
2		5602510		BOLT, HEX M10 X 25	12	



STOPEMATE™ HX RECOMMENDED SPARES LIST

The following spare kits are recommended to help maximize your drilling up-time. Please contact your Boart Longyear sales representative for more information.



1	3543394			KIT, CONTROL VALVE SPARES	1	
2		5602208		NUT, LEVER LOCK	2	
2		5603782		O-RING	10	
2		5603785		O-RING	10	
2		5605485		HOUSING, AIR/WATER VALVE	1	
2		5603835		CONTROL VALVE AIR WATER	1	
2		5602622		LEVER, OPERATING	2	
2		5607634		THROUGH BOLT	2	
2		5601897		PLUG, VALVE PLUNGER	2	
2		5601895		PLUNGER, VALVE DETENT	2	
2		5601891		RING, VALVE SEAL	5	
2		5601893		FERRULE, LEVER	2	
2		5603673		SPRING, PLUNGER	2	
2						

SPARES FOR BASIC DRILL ASSEMBLY - DETAIL (continued)

Level	1	2	3	Description	QTY	For Base Drill / Option
1	5400197			KIT, LUBRICATOR SPARES	1	
2		5602019		CAP, ADJUSTING SCREW	2	
2		5603119		O-RING	6	
2		5601889		SCREW, OIL FLOW REGULATION	2	
2		5602886		PLUG, HEX SOCKET 3/4" BSP	2	
2		5602228		SOCKET, REDUCING 2 1/2" TO 2" BSPP	1	
2		5602888		PLUG, 1/2" BSP	1	
2		5604751		WASHER, COPPER	3	
2		5603117		PLUG, OIL FILLER	1	
1	5605049			KIT, S36 IR ROCKDRILL SPARES	1	
2		5603732		O-RING	1	
2		5602017		AIR STEM NUT COPPER WASHER	1	
2		5602574		DOWEL, HOLLOW	1	
2		5601397		ADAPTOR, EXHAUST OUTLET	2	
2		5603268		PLATE, FRONT HEAD LOCKING	1	
2		5603787		O-RING	1	
2		5604104		WATER TUBE 14MM	1	
2		5602031		SEAL, 14MM WATER TUBE	1	
2		5603790		O-RING	1	
2		5603735		O-RING	1	
2		5602015		WASHER, AIR/WATER STEM THRUST	1	
2		5602999		WATER STEM RUBBER	1	
2		5604217		PAD, THRUST AIR STEM	1	
2		5607579		LIP SEAL, 14MM	1	
2		5602491		S36 EXHAUST DEFLECTOR CLAMP	2	
2		5602211		DEFLECTOR EXHAUST	2	
2		5603270		PISTON, 14MM	1	
2		5607732		FCW LINER	1	
2		5602414		NUT, FEED SCREW	1	
2		5602576		WASHER, NORD LOCK M42	1	
2		5602113		NUT, FEED SCREW NUT	1	
2		5604058		ROD, SIDE	2	
2		5604215		SIDE ROD LOCK NUT	2	
2		5604075		NUT, SIDE ROD	2	